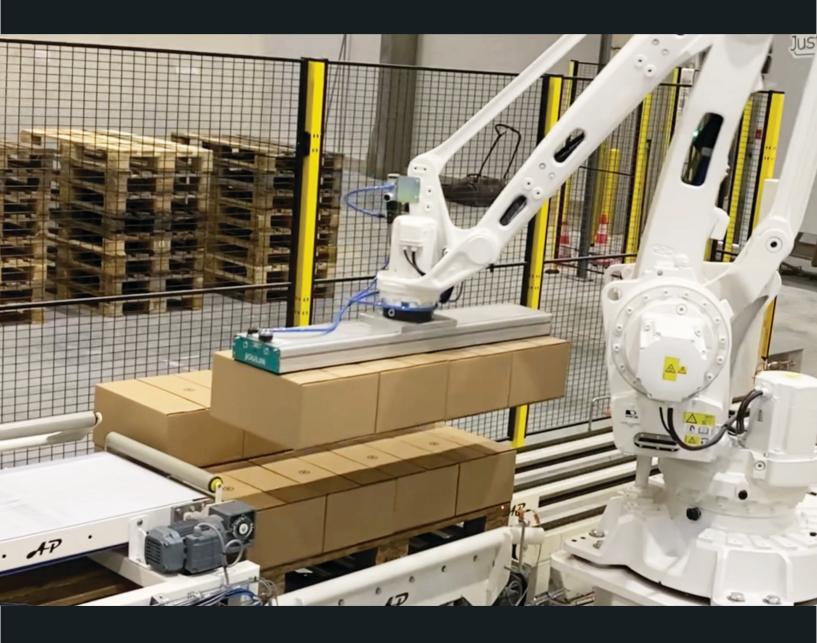
### **Robotic gripping**

# Vacuum handling solutions



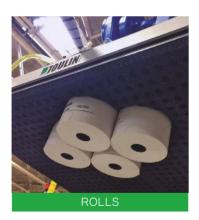


### Vacuum Handling

Handling Solutions for all Your Products



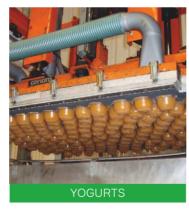




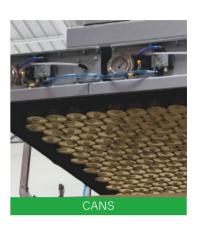


















### #1 Robotic Gripping solutions in the world

At **Piab** we evolve automation, creating **sustainable** solutions for a safer and more efficient workplace in an automated world.

We provide gripping skills to robots for all industries, whether you are picking **complete layers**, **partial layers**, **single** 

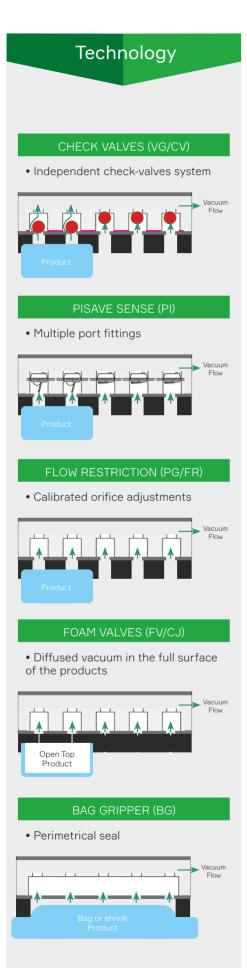
parts or mixed parts, and no matter if you handle cartons, cans, wrapped products, wood, bricks, bags, plastic, etc., our gripping technologies have it covered.

Our offering spans from configurable standards to fully customized gripping solutions and our Joulin, Kenos and Piab combined portfolios can provide you with just the right solution for your needs.

With engineering and production capabilities in multiple locations around the world we have the possibility to serve you locally as well as globally.



### Standard range



### Pick & place / cobot solutions



### KFG / FLEXIGRIP

With integrated or external vacuum generation, it will be the solution for your pick & place applications. Easily adjustable and evolutive.

### Aluminum extrusion



The KVG grippers can be equipped with integrated vacuum generation or suitable for separated vacuum generation.

### Product dedicated



The KSG is designed and capable to handle heavy sacks in different materials, shapes and weight.

### Palletizing



PICOBOT

Designed for deployment with small industrial robots but also safe for collaborative applications.



KGV-C

The material of the KVG gripper (cups) is made of a specially developed material that features the elasticity of rubber and wear resistance of polyurethane -DURAFLEX®.



Especially dedicated to the handling of flow packs, food bags and small sacks; it is quite efficient for fast and safe liquid bags handling.



This gripper allows for superior gripping on different types of boxes, wrap around packaging and primary ones.



### KSL / SAFE & LIGHT

The COBOT gripper. Naturally adapted for collaborative application with the foam body. Safe&Light lift up to 20 times its weight.



KCS

The KCS gripper is equipped with integrated cartridges for handling different sized sealed or leaking objects with the same lifting device.



For unit handling by rows or by layers. Equipped with integrated cartidges.

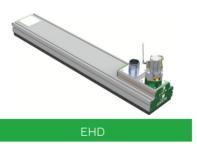


LOD

For unit handling by rows or by layers. Used with flow reverser or Blower Control Module.



The ideal gripper for wood handling. Not sensitive to dust.



The new gripper for wood industry. Valve grippers with extended qualities thanks to heavy duty disk valves.



This vacuum gripper handles cans and jars, typical industrial segments involved are palletizing or depalletizing in packaging, beverage and food.

### Vacuum generation



PIAB EJECTORS

The internal vacuum supply is generated by Venturi ejectors integrated on the gripper.



FLOW REVERSER

The flow reverser helps for a quick release of light products. It sends air or vacuum inside the the gripper.



BLOWER CONTROL MODULE

Vacuum blower with standard module including beathing cylinder and safety vacuum valve.

### Custom range

### Benefits

### We adapt

### to your needs

### • Your dimensions

Our grippers can be tailored to handle single or multiple objects through zoning of the grippers.

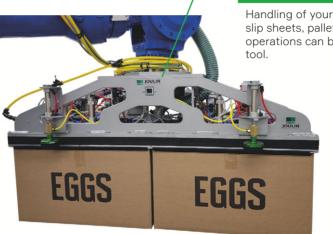
### • Your products

Our grippers can handle majority of materials and objects as well as turn them horizontally and/or vertically during the picking of the objects.

### • Your operations

Our grippers are designed to be durable and reliable as well as being easy to install and conduct maintenance on.

### Versatile and rugged According to your needs / dimensions



ADAPTABLE

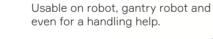
VERSATILE

Handling of your products, including slip sheets, pallets and many other operations can be done with the same tool.

### Custom specialists

We have thousands of successful applications in all the industries : wood, food, cosmetic, pharmaceutical, logistics and many more industries.

Our organization based on project engineers and sales managers guarantees a real consulting capacity, as well as the design and delivery of the most suitable solution within a nominal timeframe.





#### RUGGEI

Designed to work in unfriendly, challenging environments.

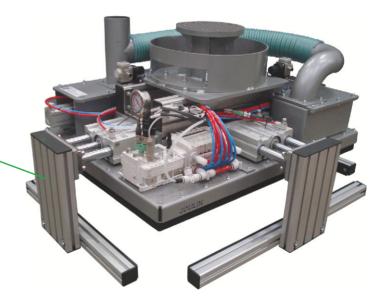
#### YOUR DIMENSIONS

Round, square, rectangular or other we customize the tool to your desired size.



#### ACCORDING TO YOUR REQUEST

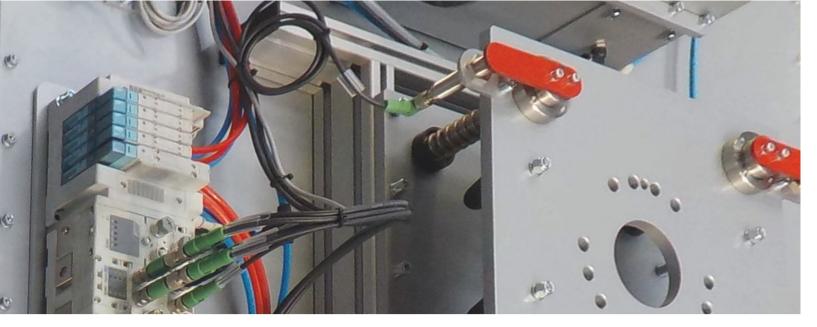
Mechanical accessories like side clamps can be added to your need.



JOULIN

#### OUR SOLUTIONS

From the gripper alone to a complete plug & play solution.



### Options

How to customize

### ROBOT ATTACHMENT

Diffrent versions available, fixed or mobile. Easy to install on robot. Allows to compensate layers deformation with the foam. Custom height possible.

### ROTATING CONNECTION

Built on picking module or directly on the gripper.

### ANTI-COLLISION SYSTEM / COMPLIANCE

Compensates layers deformations. Allows programming of heights of layers. Easy to install on robot.

### PNEUMATIC MODULE

Regroups compressed air distribution and input/ouput sensors.

Many communication protocols available: CC-Link, Ethernet/IP, etherCAT, Pro Net, Pro Bus DP, Device Net, Can Open.

#### ZONING

Used for the release of partial layers according to precise palletizing schemes. Many versions available.

### PALLET HOOKS

With rotating cycinders for a retractable assembly.

#### BLOW-IN – BLOW-THROUGH

Blows compressed air inside the gripper for a quick release of large layers.

Blows compressed air through the gripper directly onto the products for quick release of slip sheets or lightweight products.

With compressed air or with flow-reverser option (blower).

### PRESENCE DETECTION

M12 photo-electric proximity sensor or inductive proximity sensors. Ultrasonic sensors for a fast approach on the layers. Laser sensors for detecting layers.

#### CLAMPS

Supports products during acceleration. Layers conformation.

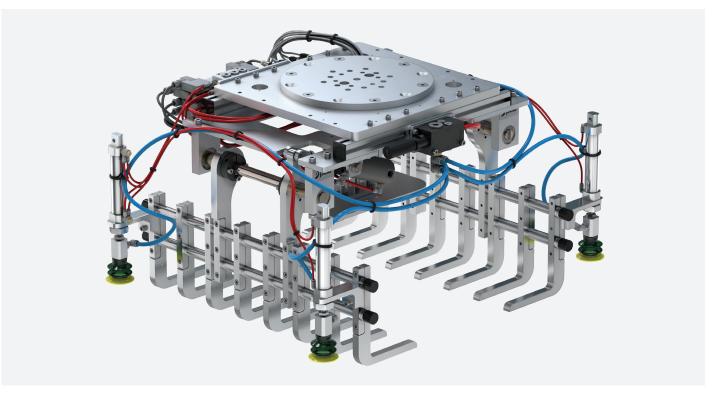
### VACUUM OR DETECTION SENSORS

Presence detection: M12 photo-electric proximity sensor or inductive proximity sensor with plunger Fast approach: Ultrasonic sensor detecting the layer.

#### SLIP SHEETS PICKING

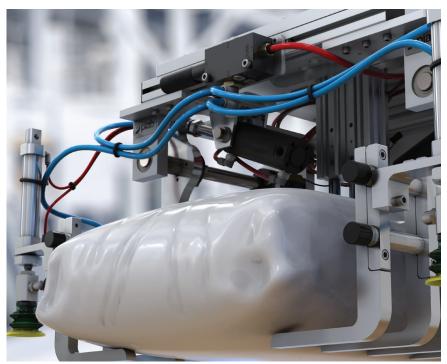
By retractable or rotating cylinder for minimum bulk.

### LBG-50 Lightweight bag gripper



# LBG-50 is a multi-functional gripping tool that easily lifts sacks and bags with weights of up to 50 kg.

Handling sacks may pose a challenge as they are heavy and flexible, yet with a surface that is sensitive to pinching and puncture. The solution is spelled LBG-50, a lightweight bag gripper that securely handles sacks with weights of up to 50 kg. Slip sheet handling is performed just as gently with the aid of our vacuum-based upgrade option. LBG-50 is pre-engineered and therefore easy to install, finetune and maintain.

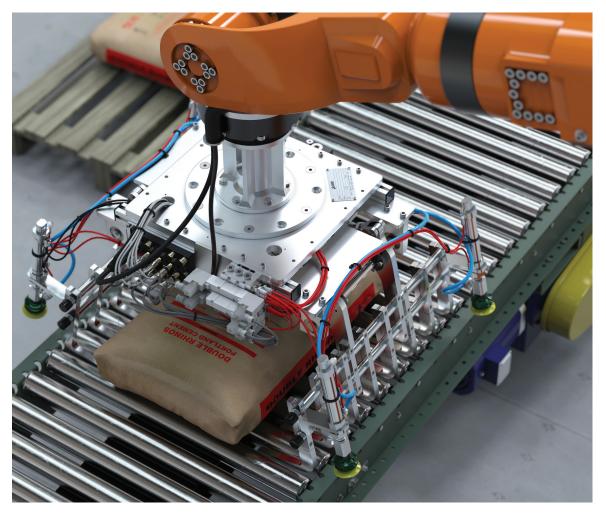




"LBG-50 is the result of our long experience from developing custom palletizing End-of-Arm-Tooling." Madeleine Sheikh, Product Manager, Piab Vacuum Automation Division

Read more: go.piab.com/lbg50





LBG-50 combines the precision of carefully designed gripper fingers, that ensures a safe lift, with a built-in top clamp plate to limit bag movement during operation.

Slip sheet handling is enabled with our vacuum-driven tool supplement based on COAX® technology and Duraflex® suction cups.





### Applications



- Handling of cartons, pallets and slip sheets.
- Partial, uneven layers.
- Multiple product dimensions.
- Products with flaps, glues or straps.
- Dusty environment.



- Palletizing or depalletizing layers of cans.
- Uneven layers.
- Steel, aluminum... products.
- Different sizes of cans.
- Handling of slip sheets.



- Infeed / outfeed of glass jar layers.
- Picking / releasing of slip sheets.
- Different shapes and dimensions of products on the same application.
- Uneven layers.



• Handling of plastic, steel, aluminum... containers

- Difficult or thick lids, significant difference in level between the center of the lid and the edge.
- Different sizes of products on the same line.
- Products wrapped under a heat-film.

## Handling/Palletizing all products

### All products, all industries

Whether your products are light or heavy, wrapped or inside a carton, packaged by units or layers, on a pallet or conveyor, dry or wet, we have the gripper that's capable of handling it. A complete range of standard grippers and the ability to design on request « custom » grippers allows us to provide you the most suitable solution.

From our industrial plants in France, Italy and the USA, we have supplied thousands of installations all over the world.

We Handle it All !



- Building materials (bricks, cinderblocks, tiles...).
- Partial, uneven layers.
- Different sizes of products on the same line.
- Dusty environment.



- Stacking or destacking of bags containing cement, shavings, pellets ... by layer or by unit
- Several materials and filling
- Different sizes of bags
- Dusty environment.



- Palletizing or depalletizing layers of wrapped, packaged... products in the middle or end of production line.
- Uneven layers.
- Different sizes of products.
- Handling of slip sheets and pallets.



- Handling of boards, doors, furniture elements, parquet boards, chipboard...
- Different sizes of products.
- Uneven layers.
- Elements with openings, grooves, etc. randomly placed on the product.
- Dusty environment.



### EXTRU GRIP FOAM VACUUM GRIPPER

### Designed for Modularity

- All Joulin's technology in an **aluminum profile**
- External vacuum source or internal with venturi ejectors
- Different foam patterns to **fit your application**
- **Easily adaptable** onto existing equipment
- Integrated pick/release module on EGB version

- Modular for picking layers of products
- Adaptable in length **up to 3000mm**
- Maximum rigidity
- Possibility of **partial picking** or releasing of products
- Simplified adjustment of options in **profile grooves**



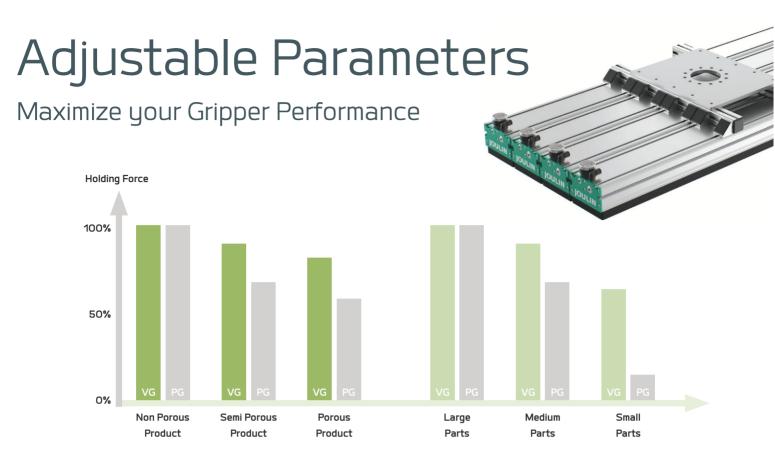
- 2 available technologies: valve or port (calibrated holes)
- Easy to install by fixing into the grooves











With a low picking surface area the VG technology is better suited as there are no leakage where the gripper is not covered. Valves or calibrated orifices are adjustable to get different sensitivities.





VALVE GRIPPER (VG)

- Constant vacuum level
- Variable coverage; from single product to complete layer
- Not sensitive to dust
- No filter needed
- Designed for all types of surfaces



Rotation of grippers can not exceed 80°
Vacuum level can not be used as product presence except if a check valve is removed from the gripper







### PORT GRIPPER (PG)



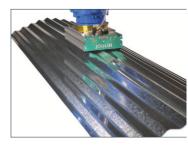
Grippers can rotate up to 360°
High speed production rates

- Thin and light weight
- Economical solution



80% coverage for optimum workEnergy consumption compare to valves grippers







### Foams

### Performance guaranteed

A suitable foam (porosity, elasticity...) is the guarantee of **efficient economical handling** (durability and maintenance costs).

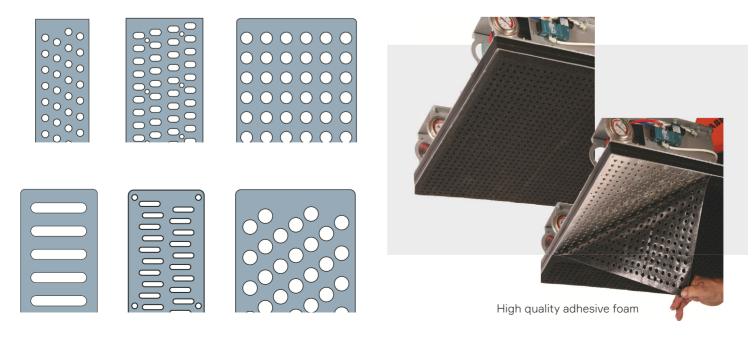
Our expertise and cutting sites in Europe and the USA allow us to guarantee quality at the best price and the most efficient service.

Our experience from multiple industries allows us to develop and produce the most suitable foam for your gripper and the products to be handled.

### BENEFITS

- Different thicknesses
- Different patterns
- Better foam adhesive performance
- Different materials : EPDM, latex,
- silicone, ...
- Quick delivery

### Standard or custom production



### Quick foam changing



New ultra quick foam changing system: EasyFoam

Interchangeable support plates for quick change of foam.

### CONCEPT

- Fast and easy removal of foam from the gripper
- Easy to install on existing gripper(s)
- Reduces maintenance time and cost
- No adhesive to remove at foam change

#### BENEFITS

- Easy access to the gripper for maintenance and cleaning
- Can be removed/replaced an unlimited number of times
- Independent filter for dusty environments

#### EASY TO ADAPT

- Adaptable to all brands of existing grippers
- All foam styles / brands
- Easily clean and replace the filter by removing the magnetic foam



zoom in...

Spare parts

For each of our vacumm gripper, we stock all the spare parts (wear and maintenance)

you need to maintain it.

HOSE





VACUUM GENERATORS





### VACUUM GRIPPERS

Widest range of standard in the world. From cobot to large palletizer.





#### CUSTOM

Our speciality (thousands of projects). Dedicated engineering teams in Europe and the USA for maximum reactivity.

#### TECHNOLOG

Not sensitive to dust or debris. Up to 50% energy savings. Exclusive patented technologies.



### A partner at your side

We develop long-term relationships with our customers. Our agile organization and industrial sites in France, Italy and the USA allow us to adapt and answer to the specificities of your needs.

Our values, practiced daily, are reliability, professionalism and proactivity.



### PROXIMITY

Industrial sites in Europe and the USA. Commercial presence in 100 countries.

REACTIVITY

Dedicated experts and project engineers. Online configurators.

### RELIABITLITY

60 years of experience. Thousands of projects in more than 100 countries.

### The real right solution

We have the largest porfolio of products and technologies for vacuum grippers on the market. Working with us is the guarantee to get a real optimized solution as well as high level service all around the globe.



### Reliability

60 years of experience Thousands of projects in more than 80 countries

### **PRODUCTION SITES**

### USA

Hickory (NC) 2551 hwy70 SW, Hickory, NC 28602

Xenia (OH) 1200 S Patton St, Xenia, OH 45385

### France

Etampes 17 avenue des Grenots 91150 Etampes

#### Italy

Montegrotto Via del Commercio, 3, 35036 Montegrotto, Terme PD

### Robotic Gripping is also...



and mechanical EOAT solutions



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Sao Paulo

Canada

Mexico

USA

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info-mxca@piab.com

+1 781 337 7309

Hingham (MA)

+1 800 321 7422

info-usa@piab.com

+1 800 321 7422

Modular EOAT components Stacking – Destacking systems for all handling in wood industry

### DIAD Evolving automation

Dedicated Experts & Project Engineers Online configurators

#### ASIA

China Shanghai +86 21 5237 6545 info-china@piab.com

Hu Zhou City (Airbest) +86-572-6388266 grace@airbest.com

India Pune +91 8939 15 11 69 info-india@piab.com

Japan Tokyo +81 3 6662 8118 info-japan@piab.com

Singapore Singapore +65 6455 7006 info-singapore@piab. com

### Commercial presence in 100 countries

Industrial sites in Europe and USA

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Germany Butzbach +49 (0)6033 7960 0 info-germany@piab.com

Italy Torino +39 (0)11-226 36 66 info-italy@piab.com

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(?)Do you want to know more?

Take a look at www.piab.com www.joulin.com

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